

Application No. 10/099,654
Amendment Dated October 9, 2003
Reply to Office Action of April 9, 2003

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims of in the application:

Listing of Claims:

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1. (Currently Amended) A head for a putter, the head including a striking face having markings formed on a part of the striking face, the markings being of micron size, curvilinear and non-concentric.
 2. (Currently Amended) A head for a putter according to claim 1 wherein the markings have a depth of 50 microns (0.05mm).
 3. (Original) A head for a putter according to claim 2 wherein the markings are V shaped grooves having a pitch of 0.7mm.
 4. (Cancelled)
 5. (Currently Amended) A head for a putter according to claim 1 wherein the markings are formed on an elongate cylindrical insert located within a closed cavity formed within the head.
 6. (Original) A head for a putter according to claim 5 wherein the insert is spaced from the head by means of a clearance space.
 7. (Original) A head for a putter according to claim 6 wherein the insert is made from bar stock material.
 8. (Original) A head for a putter according to claim 6 wherein the insert is made from as cast material.

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9. (Previously Presented) A head for a putter according to claim 7 wherein the insert has a front face, the front face only being machined from either the bar stock or as cast material.
 10. (Original) A head for a putter according to claim 1 wherein the markings are produced by means of a milling process.
 11. (Original) A head for a putter according to claim 10 wherein the milling process uses an end mill.
 12. (Original) A head for a putter according to claim 5 wherein the insert defines the sweet spot of the putter.
 13. (Cancelled)
 14. (Original) An insert for a putter head, the insert having markings formed on a face thereof, the markings being of micron size.
 15. (Currently Amended) An insert for a putter head according to claim 14 wherein the markings have a depth of 50 microns (0.05mm).
 16. (Original) An insert for a putter head according to claim 14 wherein the markings are curvilinear and non-concentric.
 17. (Cancelled)

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18. (Previously Presented)

A head for a putter according to claim 8 wherein the insert has a front face, the front face only being machined from either the bar stock or as cast material.
